

## CLAIMS

- 1        1. A method for providing a dynamic multi-dimensional  
2 commodity modeling process, comprising:  
3            creating a commodity hierarchy data structure  
4 comprising:  
5                at least one top level node; and  
6                at least one leaf node dependent upon said at  
7 least one top level node;  
8            assigning attributes to nodes in said hierarchy, said  
9 attributes sharing uniform characteristics; and  
10            selectively assigning at least one dimensional  
11 attribute to a node operable for invoking an analysis based  
12 upon said at least one dimensional attribute;  
13                wherein dependent nodes inherit dimensional  
14 attributes assigned to corresponding upper level nodes.
- 1        2. The method of claim 1, further comprising:  
2            at least one secondary level node dependent on said at  
3 least one top level node; and  
4            at least one leaf node dependent on said at least one  
5 secondary level node.
- 1        3. The method of claim 1, wherein said attributes are  
2 dynamically alterable during instantiation of said multi-  
3 dimensional commodity modeling process.

1       4. The method of claim 1, wherein said dimensional  
2       attributes are dynamically alterable during instantiation of  
3       said multi-dimensional commodity modeling process.

1       5. The method of claim 1, wherein said invoking an analysis  
2       based upon said at least one dimensional attribute includes  
3       determining performance patterns related to a constituent.

1       6. The method of claim 2, wherein said at least one  
2       secondary level node comprises at least one nested sub-  
3       commodity.

1       7. The method of claim 1, wherein said at least one  
2       dimensional attribute is selectively assignable to at least  
3       one of:  
4             a top level node; and  
5             a leaf level node.

1       8. The method of claim 2, wherein said at least one  
2       dimensional attribute is selectively assignable to at least  
3       one secondary level node.

1       9. A dynamic multi-dimensional commodity model, comprising:  
2             a commodity hierarchical structure comprising:  
3                 at least one top level node; and  
4                 at least one leaf level node;  
5             uniform attributes associated with nodes in said  
6 commodity hierarchical structure; and  
7             at least one dimensional attribute selectively assigned  
8 to at least one node in said commodity hierarchical  
9 structure, said at least one dimensional attribute operable  
10 for invoking an analysis;  
11             wherein said at least one dimensional  
12 attribute is inherited down to corresponding nodes in said  
13 commodity hierarchical structure.

1       10. The dynamic multi-dimensional commodity model of claim  
2 9, further comprising:  
3             at least one secondary level node dependent on said at  
4 least one top level node; and  
5             at least one leaf node dependent on said at least one  
6 secondary level node.

1       11. The dynamic multi-dimensional commodity model of claim  
2 9, wherein said uniform attributes are dynamically alterable  
3 during instantiation of said multi-dimensional commodity  
4 model.

1       12. The dynamic multi-dimensional commodity model of claim  
2 9, wherein said at least one dimensional attribute is  
3 dynamically alterable during instantiation of said multi-  
4 dimensional commodity model.

1     13. The dynamic multi-dimensional commodity model of claim  
2     9, wherein said analysis includes determining performance  
3     patterns related to a constituent.

1     14. The dynamic multi-dimensional commodity model of claim  
2     10, wherein said at least one secondary level node comprises  
3     at least one nested sub-commodity.

1     15. The dynamic multi-dimensional commodity model of claim  
2     9, wherein said at least one dimensional attribute is  
3     selectively assignable to at least one of:  
4         a top level node; and  
5         a leaf level node.

1     16. The dynamic multi-dimensional commodity model of claim  
2     10, wherein said at least one dimensional attribute is  
3     selectively assignable to said at least one secondary level  
4     node.

1     17. The dynamic multi-dimensional commodity model of claim  
2     9, wherein said uniform attributes comprise at least one of:  
3         sampling criteria;  
4         period definition;  
5         history definition; and  
6         type of measure.

1     18. The dynamic multi-dimensional commodity model of claim  
2     17, wherein said sampling criteria includes at least one of:  
3         a product type;  
4         an operations;  
5         a step; and  
6         a source.

1 19. The dynamic multi-dimensional commodity model of claim  
2 17, wherein said period definition includes a unit of time  
3 to apply a specified analytic.

1 20. The dynamic multi-dimensional commodity model of claim  
2 17, wherein said history definition includes a number of  
3 periods to be applied to a specified analytic.

1 21. The dynamic multi-dimensional commodity model of claim  
2 17, wherein said type of measure includes a type of analytic  
3 to be applied, said type of analytic including a Shewhart  
4 Control Chart.

1 22. The dynamic multi-dimensional commodity model of claim  
2 9, wherein said dimensional attributes includes at least one  
3 of:  
4 a performance tolerance;  
5 a noise filter;  
6 an oscillation thresholds or trends;  
7 consecutive trending; and  
8 negative performance threshold.

1 23. The dynamic multi-dimensional commodity model of claim  
2 22, wherein said performance tolerance defines a standard  
3 deviation from a mean.

1 24. The dynamic multi-dimensional commodity model of claim  
2 22, wherein said noise filter defines a statistically  
3 significant sample size for a period.

1 25. The dynamic multi-dimensional commodity model of claim  
2 22, wherein said oscillation thresholds or trends define  
3 unwanted change oscillating around a mean within limits.

1 26. The dynamic multi-dimensional commodity model of claim  
2 22, wherein said negative performance threshold defines  
3 absolute value limits.

1 27. A quality management system for utilizing dynamic  
2 multi-dimensional commodity modeling, comprising:  
3 a data collection component operable for collecting raw  
4 data;  
5 a dynamic multi-dimensional commodity model component;  
6 a commodity constituent model generated by said dynamic  
7 multi-dimensional commodity model component;  
8 a closed loop/corrective action component operable for  
9 resolving nonconformance issues resulting from analysis;  
10 an analytic engine in communication with said data  
11 collection component, said multi-dimensional commodity model  
12 component, and said closed loop/corrective action component;  
13 wherein said analytic engine performs:  
14 receiving said raw data from said data  
15 collection component;  
16 receiving said commodity constituent model;  
17 performing analytics on said raw data  
18 according to rules defined by said commodity constituent  
19 model; and  
20 if said performing analytics results in a  
21 nonconformance, transmitting nonconformance data to said  
22 closed loop/corrective action component.

1     28. The quality management system of claim 27, wherein said  
2     dynamic multi-dimensional commodity model component  
3     performs:

4         creating a commodity hierarchy data structure  
5     comprising:

6             at least one top level node; and  
7             at least one leaf node dependent upon said at  
8     least one top level node;

9         assigning attributes to nodes in said hierarchy, said  
10     attributes sharing uniform characteristics; and

11         selectively assigning at least one dimensional  
12     attribute to a node operable for invoking an analysis based  
13     upon said at least one dimensional attribute;

14             wherein dependent nodes inherit dimensional  
15     attributes assigned to corresponding upper level nodes.

1     29. A storage medium encoded with machine-readable computer  
2     program code for providing a dynamic multi-dimensional  
3     commodity modeling process, the storage medium including  
4     instructions for causing a computer to implement a method,  
5     comprising:

6         creating a commodity hierarchy data structure  
7     comprising:

8             at least one top level node; and  
9             at least one leaf node dependent upon said at  
10    least one top level node;

11         assigning attributes to nodes in said hierarchy, said  
12    attributes sharing uniform characteristics; and

13             selectively assigning at least one dimensional  
14    attribute to a node operable for invoking an analysis based  
15    upon said at least one dimensional attribute;

16             wherein dependent nodes inherit dimensional  
17    attributes assigned to corresponding upper level nodes.

1     30. The storage medium of claim 29, further comprising  
2     instructions for causing said computer to implement:

3         at least one secondary level node dependent on said at  
4    least one top level node; and

5         at least one leaf node dependent on said at least one  
6    secondary level node.

1     31. The storage medium of claim 29, wherein said attributes  
2     are dynamically alterable during instantiation of said  
3     multi-dimensional commodity modeling process.



1 32. The storage medium of claim 29, wherein said  
2 dimensional attributes are dynamically alterable during  
3 instantiation of said multi-dimensional commodity modeling  
4 process.

1 33 The storage medium of claim 29, wherein said invoking an  
2 analysis based upon said at least one dimensional attribute  
3 includes determining performance patterns related to a  
4 constituent.

1 34. The storage medium of claim 30, wherein said at least  
2 one secondary level node comprises at least one nested sub-  
3 commodity.

1 35. The storage medium of claim 29, wherein said at least  
2 one dimensional attribute is selectively assignable to at  
3 least one of:  
4 a top level node; and  
5 a leaf level node.

1 36. The storage medium of claim 30, wherein said at least  
2 one dimensional attribute is selectively assignable to at  
3 least one secondary level node.